English

Operating Manual

Shaking Water Baths

SW22

SW23

Software Version
SW22 n2.6
SW23 n2.7

1.951.4023 01/11
Congratulations!
You have made an excellent choice.
JULABO thanks you for the trust you have placed in us.
This operating manual has been designed to help you gain an understanding of the operation and possible applications of our circulators. For optimal utilization of all functions, we recommend that you thoroughly study this manual prior to beginning operation.

The JULABO Quality Management System

Temperature control devices for research and industry are developed, produced, and distributed according to the requirements of ISO 9001:2008. Certificate Registration No. 01 100044846

Unpacking and inspecting
Unpack the shaking water bath and accessories and inspect them for possible transport damage. Damage should be reported to the responsible carrier, railway, or postal authority, and a damage report should be requested. These instructions must be followed fully for us to guarantee our full support of your claim for protecting against loss from concealed damage. The form required for filing such a claim will be provided by the carrier.

Printed in Germany Changes without prior notification reserved
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Operating manual

1. Intended use

JULABO shaking water baths have been designed for temperature application to specific fluids in a bath tank. Fastened on the shaking carriage, samples contained in a sealed container can be brought to the desired temperature and simultaneously agitated.

| JULABO water baths are not suitable for direct temperature control of foods, semi-luxury foods and tobacco, or pharmaceutical and medical products. Direct temperature control means unprotected contact of the object with the bath medium (bath fluid). |

1.1. Description

JULABO shaking water baths of the series SW22 and SW23 are ideally suited for laboratory applications and research in the fields biology, biochemistry, pharmacy, cology, chemistry and general medical technologies. They are likewise suited for routine laboratory tasks and long-term unattended operation. The JULABO shaking water bath SW 23 with constant bath liquid circulation, ensures a constant water temperature with a maximum deviation of $\pm 0.02^\circ C$.

Julabo shaking water baths feature a stainless steel bath containing heater, temperature sensor and the overtemperature protection safety element. The shaking carriage is totally removable.

The units are operated via a water protected foil keypad with integrated mains switch. Microprocessor technology enables selection and storage of different temperature values and operating times, and display of them in the LED-MULTI-DISPLAY. The self-optimizing electronic PID-control circuit automatically adjusts the heat supply to the value required by the bath.

The RS232C port permits modern process engineering without additional interface, directly on-line, from the waterbath to your application equipment.

The overtemperature protection is a safety feature with a fixed safety value of $105^\circ C$. It functions independent of the regulator circuit.

2. Operator responsibility – Safety instructions

The products of JULABO ensure safe operation when installed, operated, and maintained according to common safety regulations. This section explains the potential dangers that may arise when operating the circulator and also specifies the most important safety precautions to preclude these dangers as far as possible.

The operator is responsible for the qualification of the personnel operating the units.

- The personnel operating the units should be regularly instructed about the dangers involved with their job activities as well as measures to avert these dangers.
Operator responsibility – Safety instructions

- Make sure all persons tasked with operating, installing, and maintaining the unit have read and understand the safety information and operating instructions.
- When using hazardous materials or materials that could become hazardous, the unit may be operated only by persons who are absolutely familiar with these materials and the unit. These persons must be fully aware of possible risks.

If you have any questions concerning the operation of your unit or the information in this manual, please contact us!

Contact: JULABO Labortechnik GmbH
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Tel. +49 (0) 7823 / 51-0 info@julabo.de
Fax +49 (0) 7823 / 24 91 www.julabo.de

Safety recommendations for the operator

- You received a product conceived for industrial use. Nevertheless, avoid strikes to the housing, vibrations, damages to the keypad foil (keys, display) or contamination.
- Make sure the product is regularly checked for proper condition. Regularly check (at least every 2 years) the proper condition of the mandatory, warning, prohibition and safety labels.
- Take care that the mains supply features a low impedance to avoid any negative affects on the instrument being operated in the same mains.
- This unit is designed for operation in a controlled electromagnetic environment. This means that transmitting devices (e.g. cellular phones) should not be used in the immediate vicinity. Magnetic radiation may influence other units with components susceptible to magnetic fields (e.g. a monitor). We recommend to keep a minimum distance of 1 m.
- Permissible ambient temperature: max. 40 °C, min. 5 °C.
- Permissible relative air humidity: 50 % (40 °C).
- Do not store in an aggressive atmosphere. Protect from contaminations.
- Do not expose to sunlight.

Appropriate Operation

Only qualified personnel is authorized to perform configuration, installation, maintenance and repairs of the water bath.
Routine operation can also be carried out by untrained personnel who should however be instructed by trained personnel.

Use:
Insufficient ventilation may result in the formation of explosive mixtures. Only use the unit in well ventilated areas. The unit is not for use in explosive atmosphere.
JULABO water baths have been designed for temperature application to water in a bath tank. The bath may not be filled with flammable materials. Fire hazard!
Only use non-acid and non corroding bath fluids.
When using hazardous materials or materials that could become hazardous, the operator must affix the enclosed safety labels (1 + 2) to the front of the unit so they are highly visible:

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
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</tr>
</thead>
</table>
| 1 | Warning label W00: Colors: yellow, black  
Danger area. Attention! Observe instructions.  
(operating manual, safety data sheet) |
| 2 | Mandatory label M018: Colors: blue, white  
Carefully read the user information prior to beginning operation.  
Scope: EU |
| or |   |
| 2 | Semi S1-0701 Table A1-2 #9  
Carefully read the user information prior to beginning operation.  
Scope: USA, NAFTA |

Particular care and attention is necessary because of the wide operating range. There are thermal dangers:  
Burn, scald, hot steam, hot parts and surfaces that can be touched.

<p>| | |</p>
<table>
<thead>
<tr>
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<th></th>
</tr>
</thead>
</table>
|   | Warning label W26: Colors: yellow, black  
Hot surface warning.  
(The label is put on by JULABO) |

2.1. Disposal

Do not dispose of the unit with household waste! However, over the long operating period of the unit, disposal rules may change. Therefore, only qualified personnel should handle the disposal.

Valid in EU countries


Contact an authorized waste management company in your country. Disposal with household waste (unsorted waste) or similar collections of municipal waste is not permitted!
2.2. EC Conformity

The products described in the operating instructions conform to the requirements of the following European guidelines:

Low voltage regulations with respect to legal harmonization of the member countries concerning electric devices for use within certain voltage limits.

EMC guideline with respect to legal harmonization of the member countries concerning electromagnetic compatibility.

JULABO Labortechnik GmbH
Eisenbahnstr. 45
77960 Seelbach / Germany
2.3. Warranty conditions

JULABO Labortechnik GmbH warrants its products against defects in material or in workmanship, when used under appropriate conditions and in accordance with appropriate operating instructions

for a period of ONE YEAR.

Extension of the warranty period – free of charge

With the ‘1PLUS warranty’ the user receives a free of charge extension to the warranty of up to 24 months, limited to a maximum of 10,000 working hours.

To apply for this extended warranty the user must register the unit on the JULABO web site www.julabo.de, indicating the serial no. The extended warranty will apply from the date of JULABO Labortechnik GmbH’s original invoice.

JULABO Labortechnik GmbH reserves the right to decide the validity of any warranty claim. In case of faults arising either due to faulty materials or workmanship, parts will be repaired or replaced free of charge, or a new replacement unit will be supplied.

Any other compensation claims are excluded from this guarantee.
## 2.4. Technical data

<table>
<thead>
<tr>
<th></th>
<th>SW22</th>
<th>SW23</th>
</tr>
</thead>
<tbody>
<tr>
<td>Working temperature range</td>
<td>°C: 25 ... 99,9</td>
<td>°C: 25 ... 99,9</td>
</tr>
<tr>
<td>with water cooling</td>
<td>°C: 20 ... 99,9</td>
<td>°C: 20 ... 99,9</td>
</tr>
<tr>
<td>MULTI-DISPLAY (LED)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Resolution</td>
<td>°C: 0.1</td>
<td>°C: 0.1</td>
</tr>
<tr>
<td>Temperature stability</td>
<td>K: ±0.2</td>
<td>K: ±0.02</td>
</tr>
<tr>
<td>Computer interface</td>
<td>RS232</td>
<td>RS232</td>
</tr>
<tr>
<td>Electronic timer</td>
<td>h:min: 0:01 ... 9:59</td>
<td>h:min: 0:01 ... 9:59</td>
</tr>
<tr>
<td>Heater wattage (at 230 V)</td>
<td>kW: 2</td>
<td>kW: 2</td>
</tr>
<tr>
<td>Heater wattage (at 115 V)</td>
<td>kW: 1</td>
<td>kW: 1</td>
</tr>
<tr>
<td>Adjustable shaking frequency</td>
<td>rpm: 20 ... 200</td>
<td>rpm: 20 ... 200</td>
</tr>
<tr>
<td>Shaking stroke</td>
<td>mm: 15 / 25</td>
<td>mm: 15 / 25</td>
</tr>
<tr>
<td>Bath opening (W x L)</td>
<td>cm: 50 x 30</td>
<td>cm: 50 x 30</td>
</tr>
<tr>
<td>Usable bath depth</td>
<td>cm: 18</td>
<td>cm: 18</td>
</tr>
<tr>
<td>Filling volume</td>
<td>Liter: 8 .... 20</td>
<td>Liter: 8 .... 20</td>
</tr>
<tr>
<td>Dimensions W x L x H (including cover)</td>
<td>cm: 70 x 35 x 26</td>
<td>cm: 70 x 35 x 26</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>kg: 21</td>
<td>kg: 22</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>°C: 5 ... 40</td>
<td>°C: 5 ... 40</td>
</tr>
<tr>
<td>Mains power connection</td>
<td>V/Hz: 207-253V/50-60Hz</td>
<td>V/Hz: 207-253V/50-60Hz</td>
</tr>
<tr>
<td>(230 V / 50-60 Hz)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Current draw (at 230 V)</td>
<td>A: 10</td>
<td>A: 10</td>
</tr>
<tr>
<td>Mains power connection</td>
<td>V/Hz: 103-127V/60Hz</td>
<td>V/Hz: 103-127V/60Hz</td>
</tr>
<tr>
<td>(115 V / 60 Hz)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Current draw (at 115 V)</td>
<td>A: 11</td>
<td>A: 11</td>
</tr>
</tbody>
</table>

All measurements have been carried out at: (DIN 12876)
- rated voltage and frequency: 20°C; 70°C;
- ambient temperature: 20°C;
- bath liquid: water.
Safety installations according to IEC 61010-2-010:
Excess temperature protection 105 °C - fixed value
Classification according to DIN 12876-1 class I
Alarm indication optical + audible (continuous tone)

Supplementary safety installations
High temperature warning function optical + audible (in intervals)
Low temperature warning function optical + audible (in intervals)
Timer audible (in intervals)

Environmental conditions according to EN 61 010, part 1:
Use only indoor.
Altitude up to 2000 m - normal zero.
Ambient temperature: +5 ... +40 °C (for storage and transportation)
Air humidity:
Max. rel. humidity 80 % for temperatures up to +31 °C,
linear decrease down to 50 % relative humidity at a temperature of +40 °C
Max. mains fluctuation of ±10 % are permissible.

Protection class according to EN 60 529 IP43

The unit corresponds to Class I
Overvoltage category II
Pollution degree 2

Caution: The unit is not for use in explosive environment

Standards for interference resistance according to EN 61326-1
This unit is an ISM device classified in Group 1 (using high frequency for internal purposes)
Class A (industrial and commercial range).
Operating instructions

3. Operating controls and functional elements

1. Mains power switch, illuminated
   - on
   - off

2. Working temperature

3. High temperature warning limit

4. Low temperature warning limit

5. Operating hours indicator key

6. Nominal value shaking frequency display key

7. Indication:
   - MULTI-DISPLAY (LED)
   - Temperature display optionally in °C or °F;
     time display in h:m and shaking frequency.
   - The corresponding symbol will illuminate on selection.
     - Indicator light - Alarm red illuminated
     - Indicator light - Heating yellow illuminated

8. Cursors left/right

9. Edit keys (increase/decrease setting)

10. Enter key (store/quitting the audible signal)
11 Drainage screw
Connector for liquid level/cooling set (accessory)
12 Mains power cable with plug
13 T 10 A power supply fuses behind side cover
14 RS232C interface
15 Shaking carriage - totally removable
- 8 kg load-carrying capability
16 Surface for placement of items (fixtures)
17 Stroke bar with fastening screw
18 Washers
4. Safety notes for the user

4.1. Explanation of safety notes

In addition to the safety warnings listed, warnings are posted throughout the operating manual. These warnings are designated by an exclamation mark inside an equilateral triangle. “Warning of a dangerous situation (Attention! Please follow the documentation).” The danger is classified using a signal word.

Read and follow these important instructions for averting dangers.

**Warning:**
Describes a possibly highly dangerous situation. If these instructions are not followed, serious injury and danger to life could result.

**Caution:**
Describes a possibly dangerous situation. If this is not avoided, slight or minor injuries could result. A warning of possible property damage may also be contained in the text.

**Notice:**
Describes a possibly harmful situation. If this is not avoided, the product or anything in its surroundings can be damaged.

4.2. Explanation of other notes

**Note!**
Draws attention to something special.

**Important!**
Indicates usage tips and other useful information.

4.3. Safety instructions

Follow the safety recommendations to prevent damage to persons or property. Further, the valid safety instructions for working places must be followed.

- Only connect the unit to a power socket with earthing contact (PE – protective earth)!
- The power supply plug serves as a safe disconnecting device from the line and must always be easily accessible.
- Operation is permitted with **non-flammable** liquids only.
- Place the instrument on an even surface on a pad made of **non-flammable** material.
- Do not stay in the area below the unit.
- Make sure you read and understand all instructions and safety precautions listed in this manual before installing or operating your unit.
• Check the filling level of the bath fluid from time to time. The heater must always be fully covered with the bath fluid!
• Never operate the unit without bath fluid in the bath.
• Do not drain the bath fluid while it is hot! Check the temperature of the bath fluid prior to draining (by switching the unit on for a short moment for example).
• Never operate damaged or leaking equipment.
• Always turn off the unit and disconnect the mains cable from the power source before performing any service or maintenance procedures, or before moving the unit.
• Transport the unit with care.
• Sudden jolts or drops may cause damage in the interior of the unit.
• Always empty the bath before moving the unit.
• Never operate equipment with damaged mains power cables.
• Observe all warning labels.
• Never remove warning labels.
• Condensation that could appear in and on other units near the water bath may result in reduced operating safety. Be careful when setting up and operating the water bath!
• Always turn off the unit and disconnect the mains cable from the power source before cleaning the unit.
• Repairs are to be carried out only by qualified service personnel.

➢ Some parts of the bath cover may become extremely warm during continuous operation.
   When lifting the bath cover, pay attention to hot steam!
➢ Be careful when touching these parts!
➢ Use safety glasses!
5. Preparations

5.1. Installation

Caution:
The unit is not for use in explosive environment.

The installation site should meet the following conditions:

1. The base of the installation site should be level to ensure proper functioning of the safety features.

2. The laboratory table, for example, should be sturdy enough, to where the shaking frequency cannot cause vibration of the table. Consider that the masses moved may be in the order of several kg.

   ➢ Keep a wall distance of minimum 80 mm.

   ➢ Do not cover the ventilation openings on the floor and rear side of the bath.

Installing and removing the shaking carriage:

- Holding screw (17) can be removed without the use of tools. Retain plastic washers (18) on both sides of the push rod.

- The shaking carriage can be completely removed. Samples can be added to the carrier trays while outside of the bath.

- Then put the shaking carriage back into place. Use the holding screw and plastic washers (18) to screw the push rod onto the shaking carriage (15). Tighten the holding screw securely.

Caution:
The shaking frequency may cause a laboratory table to oscillate. At operation, the vibration may cause items on the table top to fall off under extreme unfavourable circumstances.

   ➢ Carefully choose the setup location.

   ➢ Shaking frequency is adjustable. After readjusting shaking frequency, always observe other objects near the shaking water bath and remove them to a different location if necessary.
Caution: Potential hazards from the samples
Proper use of shaking water baths includes immersion of samples contained in test tubes, Erlenmeyer flasks, or other containers for the purpose of controlling their temperature.
We do not know which substances are contained within these vessels.
Many substances are:
- inflammable, easily ignited or explosive
- hazardous to health
- environmentally unsafe
i.e.: dangerous
The user alone is responsible for the handling of these substances!
- Always properly seal all sample containers.

Notice: There is a danger of electrochemical oxidation or corrosion when using test-tube racks or samples made of non-ferrous metal.
- Avoid using these types of racks or samples.
- Use only original JULABO test-tube racks.

5.2. Bath liquid

Recommended bath fluids: soft/decalcified water.

Caution: Poor water quality may result in corrosion in the bath.
The quality of water (tap water) depends on local conditions.
- Due to the high concentration of lime, hard water is not suitable for temperature control because it leads to calcification in the bath.
- Ferrous water can cause corrosion - even on stainless steel.
- Chloric water can cause pitting corrosion.
- Distilled and deionized water is unsuitable. Their special properties cause corrosion in the bath, even in stainless steel.
JULABO takes no responsibility for damages caused by the selection of an unsuitable bath fluid.
Please contact JULABO before using other than recommended bath fluids.
Do not use flammable bath fluids!
5.3. Filling / Draining

**Filling:**
- Maximum filling level: 6 cm below the bath rim
- Minimum filling level: 7 cm (level approx. 3 cm above surface (16) for the placement of items/fixtures)

**Note:**
The working filling level depends on size and number of the items (fixtures) to be placed inside.
Fill to minimum level only. Insert the complemented shaking carriage and correct the filling level (adding or removing liquid) as required
Use the water bath cover to keep temperature losses to a minimum:
Lift-up Makrolon® cover see page 20

**Draining:**
- Switch off the shaking water bath with the mains switch and move the equipment to the table edge.
- Place a suitable collecting bucket or tub underneath the equipment for draining the used liquid.
- To drain the liquid open the drainage screw (11) on the side of the water bath.
- After the liquid has been fully drained, securely tighten the drainage screw (11) again.

**Warning:**
There are thermal dangers when opening the bath cover:
Burn, scald, hot steam, hot parts and surfaces that can be touched.
- Do not drain the bath fluid while it is hot!
- Check the temperature of the bath fluid prior to draining (by switching the unit on for a short moment, for example).
5.4. Maintaining a constant water level / Counter cooling

For cooling tasks near the ambient air temperature the liquid level/cooling set can be used for counter cooling.

By special pipe routing, cool faucet water is continuously supplied to the water bath, while at the same time, the heated water is drained via the overflow connection of the Level/Cooling set.

A specific water flow rate of 100 ml/minute is sufficient to compensate for the characteristic temperature.

![Caution:]

- Securely attach all tubing to prevent slipping.
- Observe the laws and regulations of the water distribution company valid in the location where the unit is operated.

Use of the liquid level/cooling set for a continuous supply of faucet water:

1. to keep the water level constant, especially for applications up to the boiling point (supply of faucet water only in the amount of evaporation losses).
2. for countercooling of cooling tasks near the ambient surrounding temperature (cool faucet water is continuously supplied to the water bath, while at the same time, the heated water is drained via the overflow connection of the liquid level/cooling set).

11 drainage screw on water bath
20 compensation reservoir
21 connecting sleeve
22 supply/drainage sleeve
23 overflow sleeve
24 adaptor screw for constant liquid level function
25 adaptor screw assy. for countercooling function and simultaneous constant liquid level control
26 adjuster screw for filling level adjustment
5.5. Accessories

**Bath covers**

**Recommendation:**
Use the water bath cover to keep temperature losses to a minimum. This is especially important for working temperatures above 60 °C.

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>8 970 288</td>
<td>Lift-up Makrolon® cover (to +80 °C)</td>
</tr>
<tr>
<td>8 970 268</td>
<td>Lift-up stainless steel cover (to +100 °C)</td>
</tr>
</tbody>
</table>

**Cooling installation / continuous water supply**

**Recommendation:**
For continuous water supply and counter-cooling

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>8 970 415</td>
<td>Liquid level/cooling set</td>
</tr>
<tr>
<td>8 970 416</td>
<td>Cooling coil</td>
</tr>
</tbody>
</table>
6. Operating procedures

6.1. Power connection

<table>
<thead>
<tr>
<th>Caution:</th>
</tr>
</thead>
</table>
- Only connect the unit to a power socket with earthing contact (PE – protective earth)!
- The power supply plug serves as safe disconnecting device from the line and must be always easily accessible.
- Never operate equipment with damaged mains power cables.
- Regularly check the mains power cables for material defects (e.g. for cracks).
- We disclaim all liability for damage caused by incorrect line voltages!

Check to make sure that the line voltage matches the supply voltage specified on the identification plate.

7. Switching on

- **Switching on:**
  Turn on the mains power switch.

  The unit performs a self-test. All segments of the 4-digit MULTI-DISPLAY (LED) and all indicator lights will illuminate. Then the software version (example: n 1.3) appears. Together with the display of the water bath temperature the operating state is also displayed. (Example: 18.6 °C)
  The monitor lamp ☺ illuminates when the heater is in operation (on).

**Notes:**

- Adjustable parameters and temperature values are retained and the electronic timer is reset to zero when the equipment is switched off.
- When the shaking water bath is operating under remote control at the time of switchoff (connected to PC via RS-232 interface connection), the MULTI-DISPLAY (LED) will display the message „OFF“.
  (see chapter 8.5. Setup for remote control)
- If shaking operation is not desired it can be switched off at menu level. Select the menu level and activate the option SA (see page 26).
7.1. Setting the temperature

Display and adjustment of the working temperature:

1. Press the setpoint key  
   The indicator light **blinks** and the value previously set appears on the MULTI-DISPLAY (LED).
   (example: 25.0 °C).

2. If no further key is pressed the display will return to show the actual bath temperature after approx. 8 seconds.

3. Use the cursor keys to move left or right on the display until the numeral you wish to change is blinking.

4. Use the increase/decrease arrows to change the selected numeral (0, 1, 2, 3, ... 9).

5. Press enter to store the selected value (example: 38.0 °C).

The working temperature is maintained constant after a short heat-up time (e. g. 38.0 °C).

---

**Notice:**

When the working temperature is higher than 50 °C, it might happen that due to strong production of steam there is considerable dripping on the inside of the lift-up Makrolon® cover. Some drops may fall directly into the material to be tempered.

> Always properly seal all sample containers.

7.2. Warning functions or temperature limit

More protection for your samples in the bath!

As soon as the actual temperature leaves one of the pre-adjusted limits, this status is evaluated.

The high- and low-temperature limit can be evaluated in two ways (see page 31).

1. As pure warning function with an acoustic signal in regular intervals. (Signal - Pause)
2. As temperature limit by switching-off the heating and alarm.
Display and adjustment of over-/undertemperature:

1. Press the key
   ![Temperature Display](example: 41 °C)
   or
   ![Temperature Display](example: 35 °C).
   The indicator light **blinks** and the value previously set appears on the MULTI-DISPLAY (LED).

2. If no further key is pressed the display will return to show the actual bath temperature after approx. 8 seconds.

3. Use the cursor keys to move left or right on the display until the numeral you wish to change is blinking.

4. Use the increase/decrease arrows to change the selected numeral (0, 1, 2, 3, ... 9).

5. Press enter to store the selected value

**Note:**
The warning functions will be activated only after the bath temperature has remained for at least 3 seconds within the adjusted threshold values after the equipment is switched on.
7.3. Adjustment of the shaking frequency

The shaking frequency is adjustable between 20...200 rpm. If shaking operation is not desired it can be switched off at menu level. Select the menu level and activate the option SA (see page 26).

Display and adjustment of the shaking frequency

1. Press the key \( \text{\textbullet} \). The indicator light \textbf{blinks} and the value previously set appears on the MULTI-DISPLAY (LED).

   (example: 120 rpm).

1. If no further key is pressed the display will return to show the actual bath temperature after approx. 8 seconds.

2. Use the cursor keys \( \text{\textasciitilde} \text{\textasciitilde} \) to move left or right on the display until the numeral you wish to change is blinking.

3. Use the increase/decrease arrows \( \downarrow \uparrow \) to change the selected numeral (0, 1, 2, 3, ... 9).

4. Press enter \( \rightarrow \) to store the selected value

---

**Caution:**

**Danger of injury. Samples may fall over.**

- Do NOT reach in the shaking carriage during shaking operation. Danger of injury!
- Always use carrier trays in order to prevent sample containers from falling over.
7.4. Electronic timer

The electronic timer enables adjustment of the operating time up to a maximum of 9 hours and 59 minutes. Countdown then commences to zero, at which time an acoustical time signal will be issued in intervals (double signal - pause).

- the equipment will not be switched off -

Display and adjustment of the operating time:

1. Press the key ．

   The indicator light blinks and and the MULTI-DISPLAY (LED) will display the remaining operating time (example: 4.28 h:m).

2. Use the cursor keys ← → to move left or right on the MULTI-DISPLAY (LED) until the numeral you wish to change is blinking.

3. Use the edit keys ↓ ↑ to increase or decrease the numeral value (0, 1, 2, 3, ... 9).

4. Press enter ← to store the value when the countdown will commence. During that time the monitor lamp (control lamp) will remain permanently illuminated.

When the operating time is expired an acoustical time signal is issued in intervals.

Cancellation of the time signal:

Press enter ← to silence the time signal.

Notes:

1. Following switch-on of the equipment and after a power failure, the timer will show 0:00 h:m.

2. When the equipment is operating remotely controlled the timer is rendered inoperative.
8. Menu functions

Adjustment of parameters which, in most instances, need only be adjusted once, are performed on the water bath at menu level.

1. Shaking operation On/Off

2. Circulator pump On/Off
   (Only shaking water bath SW23).

3. MULTI-DISPLAY temperature display in °C or °F

4. ATC (absolute temperature calibration)

5. Switchover to remote controlled operation

6. Adjustment of interface parameters

7. Adjustment of the high and low temperature limit. Choice between pure warning function or a temperature limit by switching off the heating.

Selecting/exiting the menu level.
- Simultaneously press the cursor key and enter .

8.1. Shaking operation On/Off

1. Press the cursor key and enter at the same time.

2. Use the cursor keys to select the menu option „shaking operation“ example: „SA1“ = shaking frequency ON.

3. Select the alternative state with the edit keys and confirm the selection with the ENTER key . The display now shows „SA0“ = shaking frequency OFF.
8.2. Circulator pump on/off

Only shaking water bath SW23 feature a circulator pump. The pump can be set to on and off at the menu level. At working temperatures > 80°C the pump will switch off automatically.

1. Press \[ \text{on} \] and \[ \text{off} \] at the same time.

2. Use the cursor keys \[ \text{on} \] \[ \text{off} \] to select the menu option PUMP (example: „Pu1“ = Pump ON).

3. Select the alternative state with the edit keys \[ \text{on} \] \[ \text{off} \] \[ \text{on} \] \[ \text{off} \] and confirm the selection with the ENTER key \[ \text{on} \] \[ \text{off} \] (example: „Pu0“ = Pump OFF).

4. Press \[ \text{on} \] \[ \text{off} \] at the same time.

8.3. Temperature indication in °C or °F

The working temperature can be displayed in the MULTI-DISPLAY (LED) in °C or °F as desired.

1. Press \[ \text{on} \] \[ \text{off} \] at the same time.

2. Use the cursor keys \[ \text{on} \] \[ \text{off} \] \[ \text{on} \] \[ \text{off} \] to select the menu option „temperature display“ (example: „t C“ = temperature display in °C).

3. Select the alternative state with the edit keys \[ \text{on} \] \[ \text{off} \] \[ \text{on} \] \[ \text{off} \] \[ \text{on} \] \[ \text{off} \]. The display now shows „t F“ = temperature display in °F.

4. Press \[ \text{on} \] \[ \text{off} \] at the same time.

Switchover to the selected display mode takes place automatically upon leaving the menu level.
8.4. ATC - Absolute Temperature Calibration

ATC serves to compensate a temperature difference that might occur between circulator and a defined measuring point in the bath tank because of physical properties.

The difference temperature is determined ($\Delta T = T_M - T_T$) and stored as correcting factor (example $\Delta T = -0.2 \, ^\circ C$).

1. Press the cursor key $\leftarrow$ and enter $\downarrow$ at the same time.
2. Use the cursor keys $\leftarrow \leftarrow$ to select the menu option „At0“.
3. With the edit keys $\downarrow \uparrow$ select "At1" and then press enter $\leftarrow$.
4. Using the cursor keys $\leftarrow \leftarrow$ and the edit keys $\uparrow$ set the correcting factor (example -0.20 °C) and then press enter $\leftarrow$.

5. Press $\leftarrow$ and $\downarrow$ at the same time.

The temperature on the measuring point rises to a temperature of 37.0 °C and is indicated on the MULTI-DISPLAY (LED).

The ATC function stays activated until resetting to 00.0 °C.

Recommendation:
Use a calibrated temperature measuring instrument.
8.5. Setup for remote control

If the shaking water bath is to be remotely controlled or monitored, the parameter of the menu option REMOTE must be changed and set from 0 to 1.

REMOTE  0 = Keypad control
         1 = Remote control via RS232 interface

1. Press \[ \text{ and } \] at the same time.

2. Use the cursor keys \[ \text{ to select the menu option REMOTE} \]
   (display „r 0“).

3. Select the alternative state with the edit keys \[ \text{ and confirm the selection with the ENTER key} \]
   (display „r 1“).

   The shaking water bath will switch to the REMOTE „STOP“ condition and the MULTI-DISPLAY will show the message „OFF“.

4. Press \[ \text{ and } \] at the same time.
8.6. Adjusting interface parameters

Correct data transmission takes place only when the interface parameters of PC and water bath are identical.

1. Press \[\text{←}\] and \[\text{←}\] at the same time.

2. Use the cursor keys \[\text{←} \text{←} \text{←}\] to select the desired menu option (BAUDRATE, PARITY, HANDSHAKE).

3. Select the alternative state with the edit keys \[\text{↓} \text{↑} \text{↑}\] and confirm the selection with the ENTER key \[\text{←}\].

4. Press \[\text{←} \text{←}\] at the same time.

Adjustable interface parameters

BAUDRATE
- 48 = 4800 bauds
- 96 = 9600 bauds

PARITY
- 0 = no parity
- 1 = odd parity
- 2 = even parity

HANDSHAKE
- 0 = Protocol Xon/Xoff (software handshake)
- 1 = without handshake

Data bits = 7; Stop bit = 1

(*Factory setting)

Like all parameters which can be entered through the keypad, interface parameters are stored in memory even after the circulator is turned off.
8.7. Evaluation of the temperature limits

The high- and low-temperature limit can be adjusted in two ways (see page 22)

3. As pure warning function with an acoustic warning signal in regular intervals.
   Adjustment „Li 0“ – factory adjustment

4. As temperature limit by switching-off the heating. Adjustment „Li 1“
   The alarm is indicated by optical and audible signals (continuous tone) and on the MULTI-DISPLAY (LED) appears the error message "Error 01".

1. Press and at the same time.
2. Use the cursor keys to select the menu option Limit. (example: „Li 0“).
3. Select the alternative state with the edit keys and confirm the selection with the ENTER key (display „Li 1“).
4. Press and at the same time.

9. Safety installation (with shutdown function)

(excess temperature protection)

These safety installations is independent of the control circuit. When the temperature of the bath liquid has reached the safety temperature, a complete shutdown of the heater and pump (only CW-models) is effected.

The alarm is indicated by optical and audible signals (continuous tone) and on the MULTI-DISPLAY (LED) appears the error message "Error 01".
10. Troubleshooting guide / Error messages

Whenever the microprocessor electronics registers a failure, a complete shutdown of the heater and circulation pump is performed. The alarm light "⚠️" illuminates and a continuous signal tone sounds.

- **Cause:**
  - The waterbath is operated without bath liquid, or the liquid level is insufficient
  - The adjusted temperature limit was exceeded or the temperature fell below the limit.
- **Remedy:**
  - Replenish the bath tank with the bath liquid.
  - Control the adjustment of the temperature limit.
  - Get to safety the samples.

![E01]

![E05]

![E07]

![E08]

![E09]

![E16]

![E17]

![E18]

- **Other errors**
  - Heating circuit interrupted.
  - Short-circuit of triac.
  - Short-circuit in alarm relay.

After eliminating the malfunction, press the mains power switch off and on again to cancel the alarm state.

If the unit cannot be returned to operation, contact an authorized JULABO service station.
Disturbances that are not indicated.

**Warning:**

Danger of electric shock!
- The exchanging of the fuses are to be carried out only by qualified service personnel.
- Before exchanging the fuses, turn off the mains power switch and disconnect the power plug from the mains socket!
- Only use fine fuses with a nominal value as specified.

**Mains fuses**

- Pull the mains plug from the power outlet before opening the equipment!
- The mains fuses are located behind side plate (13). The side plate is fastened to the casing with 6 screws. (Fine fuse T 10.0 A, dia. 5 x 20 mm)

**Pump motor overload protection**

The pump motor is protected against overloading. After a short cooling interval, the motor will automatically start running.
10.1. Acoustical signals and their differentiation

Three different signals are generated by the sound generator as follows:
- an alarm signal
- a warning signal
- a time signal

The signals can easily be recognized and differentiated, even from a good distance. Required actions can be initiated immediately.

- The **Alarm signal** is a continuous sound signal.
  Heater and circulator pump (SW23 only) are completely and permanently switched off.
  (see page 31)

- The **warning signal** is issued at regular intervals (signal - pause - signal - pause).
  The actual bath temperature is higher than the set overtemperature value or lower than the set undertemperature value
  (see page 22)

- The **time signal** is issued in the intervals (double signal - pause - double signal - pause).
  Countdown of the adjusted operating time commences to zero, after which a time signal is issued at intervals
  (see page 25)
11. Electrical connection

**RS232C serial interface**

This port can be used to connect a computer with an RS232C cable for remote control of the waterbath.

**Pin assignment:**

- Pin 1  RxD  Receive Data
- Pin 2  TxD  Transmit Data
- Pin 3  0 VD  Signal GND

*Use shielded cables only.*

**Accessories:**

RS-232 interface connecting cable, terminated with 3-pin Cinch plug and 9 hole subD socket. Length: 3.0 m.

**Order No.** 8 980 075
Remote control

12. Remote control

12.1. Communication with a PC or a superordinated data system

A suitable terminal program for communicating with a PC is: Terminal.EXE (included with MS-Windows).

If the waterbath is put into remote control mode via the menu level, the display will read "OFF" = REMOTE STOP. (see page 29).

The waterbath is now operated via the computer. In general, the computer (master) sends commands to the waterbath (slave). The waterbath sends data (including error messages) only when the computer asks for it.

A transfer sequence consists of:
- command
- space ⇔; Hex: 20)
- parameter (the character separating decimals in a group is the period)
- end of file (↵; Hex: 0D)

The commands are divided into in or out commands.
- in commands: asking for parameters to be displayed
- out commands: setting parameters

The out commands are valid only in remote control mode.

Examples:
- Command to set the working temperature T to 55.5 °C:
  \texttt{out_sp_00 ⇔ 55.5}\
- Command to ask for the working temperature T:
  \texttt{in_sp_00}\
- Response from the shaking water bath:
  \texttt{55.5}
### 12.2. List of commands

<table>
<thead>
<tr>
<th>Command</th>
<th>Parameter</th>
<th>Response of the shaking water bath</th>
</tr>
</thead>
<tbody>
<tr>
<td>version</td>
<td>none</td>
<td>Number of software version(V X.xx)</td>
</tr>
<tr>
<td>status</td>
<td>none</td>
<td>Status message, error message (see below)</td>
</tr>
<tr>
<td><code>out_mode_05</code></td>
<td>0</td>
<td>STOP - returns the water bath to the „OFF“ state</td>
</tr>
<tr>
<td><code>out_mode_05</code></td>
<td>1</td>
<td>START - water bath is switched to the operating state</td>
</tr>
<tr>
<td><code>out_mode_08</code></td>
<td>0</td>
<td>Circulator pump „OFF“</td>
</tr>
<tr>
<td><code>out_mode_08</code></td>
<td>1</td>
<td>Circulator pump „ON“</td>
</tr>
<tr>
<td><code>out_mode_09</code></td>
<td>0</td>
<td>Shaking operation drive motor „OFF“</td>
</tr>
<tr>
<td><code>out_mode_09</code></td>
<td>1</td>
<td>Shaking operation drive motor „ON“</td>
</tr>
<tr>
<td><code>out_sp_00</code></td>
<td>xxx.x</td>
<td>Set working temperature „T“</td>
</tr>
<tr>
<td><code>out_sp_02</code></td>
<td>xxx.x</td>
<td>Set high temperature warning limit</td>
</tr>
<tr>
<td><code>out_sp_03</code></td>
<td>xxx.x</td>
<td>Set low temperature warning limit</td>
</tr>
<tr>
<td><code>out_sp_16</code></td>
<td>xxx.x</td>
<td>Set shaking frequency</td>
</tr>
<tr>
<td><code>in_sp_00</code></td>
<td>none</td>
<td>Ask for working temperature „T“</td>
</tr>
<tr>
<td><code>in_sp_02</code></td>
<td>none</td>
<td>Ask for high temperature warning limit</td>
</tr>
<tr>
<td><code>in_sp_03</code></td>
<td>none</td>
<td>Ask for low temperature warning limit</td>
</tr>
<tr>
<td><code>in_sp_16</code></td>
<td>kein</td>
<td>Ask for shaking frequency</td>
</tr>
<tr>
<td><code>in_pv_00</code></td>
<td>none</td>
<td>Ask for actual bath temperature</td>
</tr>
<tr>
<td><code>in_pv_01</code></td>
<td>none</td>
<td>Ask for the heater wattage being used</td>
</tr>
</tbody>
</table>
### 12.3. Status messages

<table>
<thead>
<tr>
<th>Message</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>01 MANUAL START</td>
<td>Waterbath in keypad control mode.</td>
</tr>
<tr>
<td>02 REMOTE STOP</td>
<td>Waterbath in „OFF“ state</td>
</tr>
<tr>
<td>03 REMOTE START</td>
<td>Waterbath in remote control mode</td>
</tr>
</tbody>
</table>

### 12.4. Error messages

<table>
<thead>
<tr>
<th>Message</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>-01 TEMP / LEVEL ALARM</td>
<td>Safety temperature or low liquid level alarm</td>
</tr>
<tr>
<td>-03 EXCESS TEMPERATURE WARNING</td>
<td>High temperature warning „心智“</td>
</tr>
<tr>
<td>-04 LOW TEMPERATURE WARNING</td>
<td>Low temperature warning „心智“</td>
</tr>
<tr>
<td>-05 TEMPERATURE MEASUREMENT ALARM</td>
<td>Error in measuring system</td>
</tr>
<tr>
<td>-07 I²C-BUS WRITE ERROR</td>
<td>Internal error</td>
</tr>
<tr>
<td>-07 I²C-BUS READ ERROR</td>
<td></td>
</tr>
<tr>
<td>-07 I²C-BUS READ/WRITE ERROR</td>
<td></td>
</tr>
<tr>
<td>-08 INVALID COMMAND</td>
<td>Invalid command</td>
</tr>
<tr>
<td>-10 VALUE TOO SMALL</td>
<td>Entered value too small</td>
</tr>
<tr>
<td>-11 VALUE TOO LARGE</td>
<td>Entered value too large</td>
</tr>
<tr>
<td>-12 WARNING : VALUE EXCEEDS TEMPERATURE LIMITS</td>
<td>Value lies outside the adjusted range for the high and low temperature warning limits. But value is stored.</td>
</tr>
<tr>
<td>-13 COMMAND NOT ALLOWED IN CURRENT OPERATING MODE</td>
<td>Invalid command in current operating mode</td>
</tr>
</tbody>
</table>
13. Cleaning / repairing the unit

**Caution:** Improper maintenance or repair can result in electric shock or damage to the unit.
- Repairs and any other work are to be carried out only by qualified service personnel authorized by JULABO.
- Always turn off the unit and disconnect the mains cable from the power source before performing any service or maintenance procedures, or before moving the unit.
- Prevent humidity from entering into the water bath.
- Do not use alcohol-based or solvent-based cleaning agents. These cleaning agents will result in damage and cracks in the Makrolon® cover.

**Cleaning:**
For cleaning the bath tank and the immersed parts of the water bath, use low surface tension water (e.g., soap suds).
Clean the outside of the unit using a wet cloth and low surface tension water.
The JULABO Skaking Water Baths are designed for continuous operation under normal conditions. Periodic maintenance is not required.

The tank should be filled only with a bath fluid recommended by JULABO. To avoid contamination, it is essential to change the bath fluid from time to time.

**Repairs:**
Before asking for a service technician or returning a JULABO instrument for repair, please contact an authorized JULABO service station.

**Returning a unit:**
When returning the unit:
- Clean the unit and, if necessary, decontaminate the unit in order to avoid endangering service personnel.
- Attach a short fault description.
- During transport the unit has to stand upright. Mark the packing correspondingly.
- When returning a unit, take care of careful and adequate packing.
- JULABO is not responsible for damages that might occur from insufficient packing.

JULABO reserves the right to carry out technical modifications with repairs for providing improved performance of a unit.