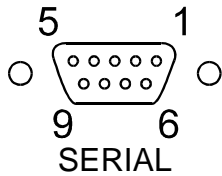


1. Electrical connections



RS232/RS485 serial interface (30)

This port can be used to connect a computer with an RS232 or RS485 cable for remote control of the programmable controller.

Pin assignments: RS232

Pin 2	RxD	Receive Data
Pin 3	TxD	Transmit Data
Pin 5	0 VD	Signal GND
Pin 6	DTR	Data terminal ready
Pin 7	RTS	Request to send
Pin 8	CTS	Clear to send

Pin assignments: RS485

Pin 3	A	
Pin 5	0 VD	Signal GND
Pin 8	B	
Pins 1, 2, 4, 6, 7, 9		Reserved - do not use!

Interface correspondence: RS232:

Programmable controller		Computer
<u>9-pole plug</u>		<u>25-pole socket</u>
Pin 2 RxD	ó	Pin 2 TxD
Pin 3 TxD	ó	Pin 3 RxD
Pin 5 GND	ó	Pin 7 GND
Pin 6 DTR	ó	Pin 6 DSR
Pin 7 RTS	ó	Pin 5 CTS
Pin 8 CTS	ó	Pin 4 RTS



If the programmable controller is put into remote control mode via the configuration level, the display will read "r OFF" = REMOTE STOP.

The programmable controller is now operated via the computer.

In general, the computer (master) sends commands to the programmable controller (slave). The programmable controller sends data (including error messages) only when the computer sends a query.

A transfer sequence consists of:

- address (RS485 interface only)
- command
- space (↔; Hex: 20)
- parameter (the character separating decimals in a group is the period)
- end of file (↵; Hex: 0D)

The commands are divided into **in** or **out** commands.

in commands: asking for parameters to be displayed

out commands: setting parameters

F

The **out** commands are valid only in remote control mode.

When the RS485 interface is used, the three-digit instrument address stands in front of each command.

(example: address Ad32 = **A032**)

Examples:

Command to set the working temperature T1 to 55.5 °C

out_sp_00 ↔ 55.5↵

A032_out_sp_00 ↔ 55.5↵

Command to ask for the working temperature T1:

in_sp_00↵

A032_in_sp_00↵

Response from the programmable controller:



55.5↵

A032_55.5↵

1.1. List of commands

When the RS485 interface is used, the instrument address stands in front of each command (Axxx_).



in-commands: Asking for parameters or temperature values to be displayed.

Command	Parameter	Response of programmable controller
version	none	Number of software version (V X.xx)
status	none	Status message, error message (see page 6)
in_pv_00	none	Actual bath temperature.
in_pv_01	none	Heating power being used (%).
in_pv_02	none	Temperature value registered by the external Pt100 sensor.
in_pv_03	none	Temperature value registered by the safety sensor.
in_sp_00	none	Working temperature "T1"
in_sp_01	none	Working temperature "T2"
in_sp_03	none	High temperature warning limit "  ".
in_sp_04	none	Low temperature warning limit "  ".
in_sp_05	none	Setpoint temperature of the external programmer (socket - REG+E-PROG) .
in_hil_00	none	Max. cooling power (%).
in_hil_01	none	Max. heating power (%).
in_mode_01	none	Selected working temperature: 0 = "T1". 1 = "T2".
in_mode_02	none	Identification type: 0 = no identification 1 = single identification 2 = continual identification

in-commands: Asking for parameters or temperature values to be displayed.

Command	Parameter	Response of programmable controller
in_mode_03	none	Type of the programmer input: 0 = Voltage 0 V to 10 V 1 = Current 0 mA to 20 mA
in_mode_04	none	Internal/external temperature control: 0 = Temperature control with Pt100 sensor „INT“. 1 = Temperature control with Pt100 sensor „EXT“.
in_mode_05	none	Circulator in Stop/Start condition: 0 = Stop 1 = Start
in_par_01	none	Time constant of the external bath.
in_par_02	none	Internal slope.
in_par_03	none	Time constant of the internal bath.
in_par_04	none	Band limiting (max. difference between the temperatures in the internal bath and external system).
in_par_05	none	Ratio for max. cooling power versus max. heating power.
in_par_06	none	Xp control parameter of the internal controller.
in_par_07	none	Tn control parameter of the internal controller.
in_par_08	none	Tv control parameter of the internal controller.
in_par_09	none	Xp control parameter of the cascade controller.
in_par_10	none	Proportional portion of the cascade controller.
in_par_11	none	Tn control parameter of the cascade controller.
in_par_12	none	Tv control parameter of the cascade controller.

out commands: Setting parameters or temperature values.

Command	Parameter	Response of circulator
out_mode_01	0	Use working temperature "T1"
out_mode_01	1	Use working temperature "T2"
out_mode_02	0	No identification. Temperature control by using the stored parameters.
out_mode_02	1	Single identification of controlled system after the next start.
out_mode_02	2	Continual identification of controlled system whenever a new setpoint is to be reached.
out_mode_04	0	Temperature control with Pt100 sensor „INT“.
out_mode_04	1	Temperature control with Pt100 sensor „EXT“.
out_mode_05	0	Stop the programmable controller = r OFF.
out_mode_05	1	Start the programmable controller.
out_sp_00	xxx.x	Set working temperature "T1".
out_sp_01	xxx.x	Set working temperature "T2".
out_sp_03	xxx.x	Set high temperature warning limit  .
out_sp_04	xxx.x	Set low temperature warning limit  .
out_hil_00	xxx	Set the desired maximum cooling power (0 % to 100 %). This adjustment is required only for proportionally controlled refrigerated circulators.
out_hil_01	xxx	Set the desired maximum heating power (10 % to 100 %).




out commands: Setting parameters or temperature values.

Command	Parameter	Response of programmable controller
out_par_04	xxx	Band limiting during external control. Setting the maximum difference between the temperatures in the internal bath and external system.
out_par_05	xxx	Ratio for max. cooling power versus max. heating power (0...0.99).
out_par_06	xxx	Xp control parameter of the internal controller.
out_par_07	xxx	Tn control parameter of the internal controller.
out_par_08	xxx	Tv control parameter of the internal controller.
out_par_09	xxx	Xp control parameter of the cascade controller.
out_par_10	xxx	Proportional portion of the cascade controller.
out_par_11	xxx	Tn control parameter of the cascade controller.
out_par_12	xxx	Tv control parameter of the cascade controller.

1.2. Status messages / error messages

The programmable controller sends data (including error messages) only when the computer sends a query.

Status messages	Description
00 MANUAL STOP	Programmable controller in "OFF" state.
01 MANUAL START	Programmable controller in keypad control mode.
02 REMOTE STOP	Programmable controller in "r OFF" state.
03 REMOTE START	Programmable controller in remote control mode.

Error messages	Description
-02 REFRIGERATOR ALARM	Control cable of the refrigerated circulator or MVS solenoid valve controller short-circuited or interrupted.
-03 EXCESS TEMPERATURE WARNING	High temperature warning "  ".
-04 LOW TEMPERATURE WARNING	Low temperature warning "  ".
-05 WORKING SENSOR ALARM	Working temperature sensor short-circuited or interrupted.
-07 I²C-BUS ERROR	Internal error when reading or writing the I ² C bus.
-08 INVALID COMMAND	Invalid command.
-09 COMMAND NOT ALLOWED IN CURRENT OPERATING MODE	Invalid command in current operating mode.
-10 VALUE TOO SMALL	Entered value too small.
-11 VALUE TOO LARGE	Entered value too large.
-12 TEMPERATURE MEASUREMENT ALARM	Error in A/D converter.
-13 WARNING : VALUE EXCEEDS TEMPERATURE LIMITS	Value lies outside the adjusted range for the high and low temperature warning limits. But value is stored.
-14 TEMPERATURE/LEVEL ALARM	Safety temperature alarm 
-15 EXTERNAL SENSOR ALARM	External control selected, but external Pt100 sensor not connected.
-16 TRIAC/RELAY CONNECTION OPEN	Heating circuit interrupted.
-17 TRIAC SHORTED	Heating circuit short-circuited.
-18 RELAY SHORTED	Defective alarm relay.